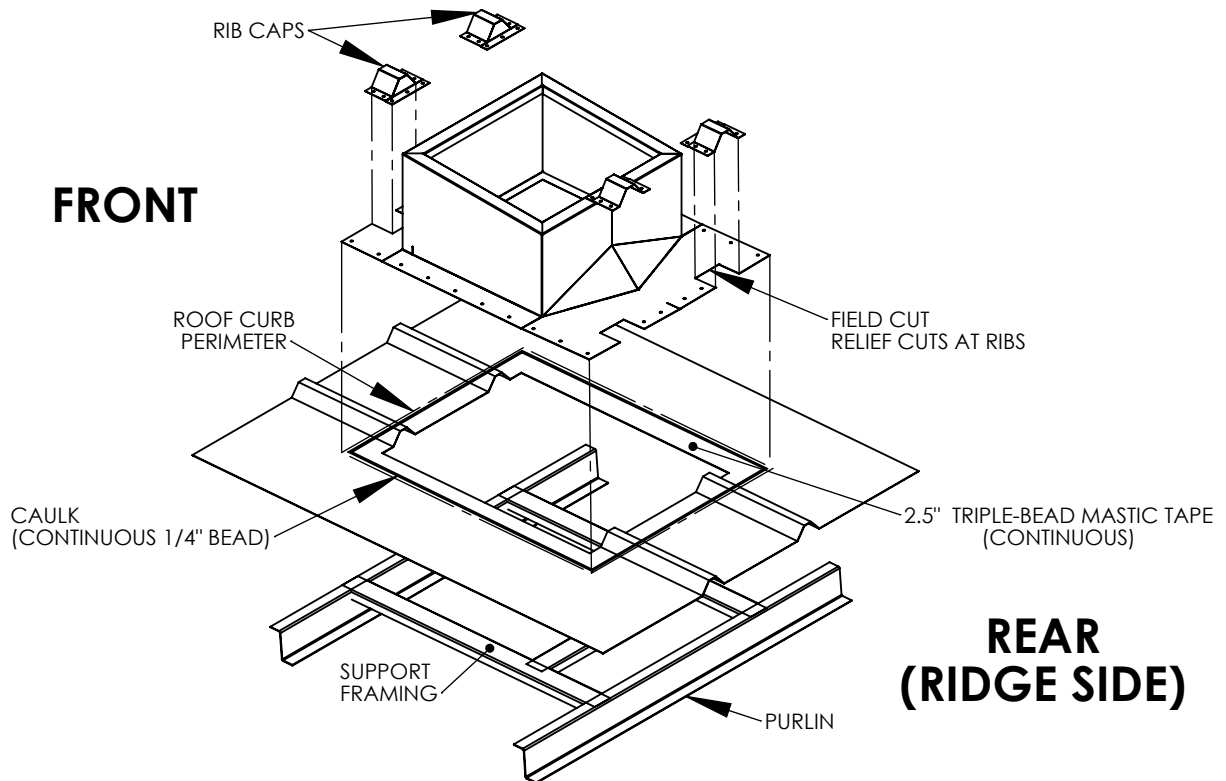


Aladdin

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METAL ROOF CURB INSTALLATION INSTRUCTIONS



1. Measure and cut opening in roof panel.
(Opening width = Curb inside dimension ; Opening Length = Curb inside dimension + 10".)
2. Install any support framing necessary at this time. (Supplied by others)
3. Set roof curb in position on top of roof panel. Measure, mark, and cut reliefs in bottom curb flanges at each roof panel rib front and rear. **(Do not oversize relief cuts!)**
4. Place roof curb back into position and mark the perimeter of the bottom curb flange onto the roof panel. Remove curb and install continuous 2 1/2" triple-bead mastic tape 1/2" inside of mark.
5. Apply 1/4" bead of urethane caulk between mastic tape and mark at all 4 sides.
6. Place curb over opening and attach to roof with self-drilling screws through roof panel into support framing.
7. Finger tool to form caulking for a proper seal.
(Do not reverse procedures 5 & 6!)
8. Apply 3/4" mastic tape and 1/4" bead of urethane caulk continuous on all bottom flanges of each loose rib cap. Place each cap firmly on roof panel rib end ensuring a proper seal and attach using self-drilling screws through 1" rib cap flange, bottom curb flange, roof panel, and support framing. Finger tool to form caulking for a proper seal. (If installing on standing seam panel, drill weep hole in female lock only 6" back from roof opening and caulk standing seam under rib cap.)

***Note: These instructions are meant to be used as a general guide only. Variations may occur.**

**Have further questions? Give us a call at 404-366-2215.
We are here to help!**